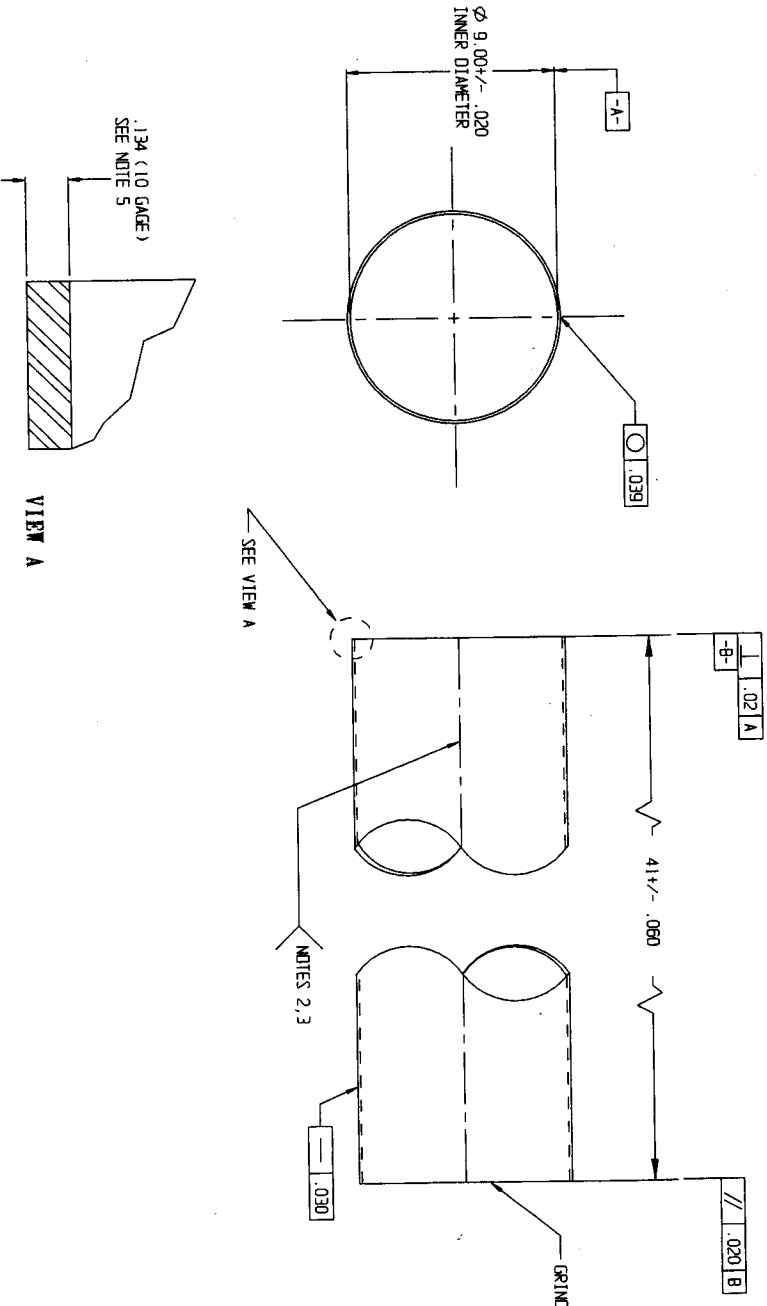


REV	DESCRIPTION	DATE	APPROVED
1	PRODUCT BASELINE	98-06-30	
2	REVISION A	04-08-26	

NOTES:

1. THIS DRAWING SHALL BE INTERPRETED IN ACCORDANCE WITH APPLICABLE STANDARDS LISTED IN ASME Y14.100, ASME Y14.5-DATED 1994 AND AMS 2.4-86 APPLY.
2. MATERIAL: 304 STAINLESS STEEL, 10 GAUGE, ROUND TUBING PER ASTM A554-94 OR A289-02a, ELECTRIC RESISTANCE WELDED, PLAINISH TO FLATTEN BEAD.
3. RADIOGRAPHIC INSPECTION OF SEAM WELD IN ACCORDANCE WITH ASTM E390-95 GRADE 2 AND ASTM E1742, PERFORM VISUAL WELD INSPECTION IN ACCORDANCE WITH AWS D9.1.
4. REMOVE BURRS AND BREAK SHARP EDGES .016 INCHES.
5. TOLERANCES ON STOCK MATERIAL SIZES SHALL BE AS SPECIFIED IN VENDOR SPECIFICATIONS.
6. STAMP A 1/4 OR 1/2 INCH HIGH SERIAL NUMBER ONTO EACH TUBE USING BLACK INK, STARTING WITH NUMBER 001 ON THE FIRST TUBE THROUGH THE NUMBER OF THE LAST TUBE PRODUCED FOR THAT ORDER, THE FIRST ARTICLE TEST ITEMS SHOULD BE SERIALIZED SEPARATELY IN THE FORMAT FA1, FA12, ETC.



DISTRIBUTION STATEMENT A.

APPROVED FOR PUBLIC RELEASE:
DISTRIBUTION IS UNLIMITED.

DATE 00-01-02		DESIGN ACTIVITY U.S. Army	
DRAWN BONAVITO		CHECKED BONAVITO	
TOLERANCES ON DIMENSIONS ON DIMENSIONS ON DIMENSIONS ON		TUBE BODY FOR 9x41 MULTIPLE ROUND CONTAINER.	
MATERIAL 304 STAINLESS STEEL		SIZE D 81361	
NEXT ASSY USED IN		CODE M941004	
APPLICATION		SCALE NONE	
		SHEET 1 OF 1	